



A DIVINE  
NAME IN MACHINERY

**DIVINE MACHINES Pvt.Ltd.**



**DHS METCO PRO-SYS**

*we understand steel better*

An ISO 9001: 2015 Certified Company



## Introduction

Divine machines Pvt. Ltd. is a pioneer in India in the field of manufacturing coil processing lines and an ISO9001:2015 certified company.

It is one of the leading companies in India to manufacture and commission coil processing lines. Our 3 decades of experience and commitment to customer satisfaction are trusted globally. Dedicated to quality, consistency, and innovation, we aim to achieve excellence and perfection by designing, manufacturing and commissioning our superior quality coil processing lines at cost-effective prices.

**WE**  
**UNDERSTAND**  
**STEEL BETTER**

**An undisputed forerunner in coil processing lines  
for 35 plus years, and going strong today.**

## Timeline

1989

Founded Divine Machines Pvt. Ltd.  
In Rajkot (shapar), Gujarat, India.

1992

Built India's Largest  
Roll Forming Line

1998

First Export

1996

Built Slitting And  
Cut-to-length  
Combination Line.

1994

Built First Fully-automated  
Cut-to-length Line

2002

First Export To Europe

2011

First Export To U.S.A.

2014

New Factory Expansion

TODAY

Perusing Towards  
Global Perspective

2015

ISO 9001: 2015 Certification



ROLL FORMING LINE



CUT TO LENGTH LINE

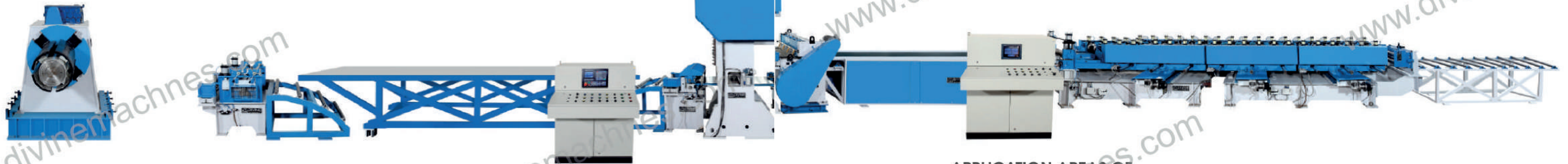


SLITTING LINE UNIT



technology | people | office | works | relationships | global perspective | products

## PRODUCT RANGE

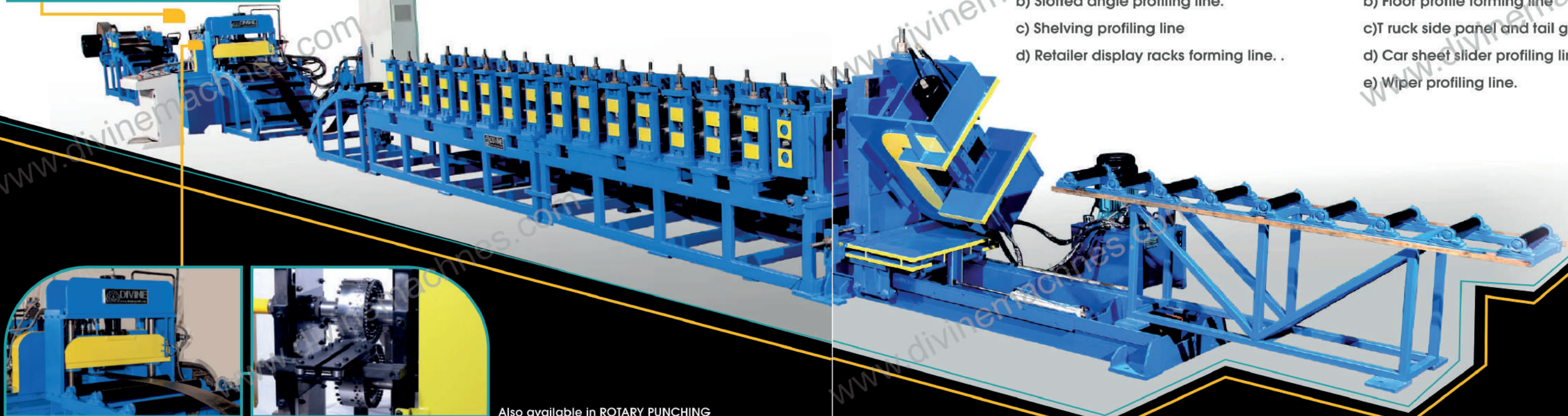


### ROLL-FORMING LINES

#### Our privilege in technology:

We have an In-house CNC Machine shop to ensure precision Machining & Finishing. Our Roll Tools are designed on COPRA™; most reliable software to deliver commitment in case of New Profile Development.

We have an Expert team having 30+ years' experience to build 350+ Roll Formers and more than 1000 Profiles. We always strive to come up with Innovative ideas for Online Punching, Notching, Cutting, Clinching and Welding operations.



#### APPLICATION AREAS OF

1) Road building & infra projects.

- a) Solar structure profiling line
- b) Highway guard rail / w beam forming line
- c) Cable tray
- d) Façade profile forming line
- e) C&Z purlin forming line
- f) Stud & track forming line
- g) Rolling shutter & gate profile forming lines
- h) Roofing sheet roll forming
- i) Wall cladding sheet former
- j) Cold room sandwich panel forming line

2) Storage and logistics

- a) Heavy duty storage rack profiling line.
- b) Slotted angle profiling line.
- c) Shelving profiling line
- d) Retailer display racks forming line. .

3) Electrical industry

- a) Enclose profile line
  - b) DIN channel profile line
  - c) Cable tray & trunking profile line
  - d) DSL bus bar system profile line.
- 4) Interior & Furniture industry
- a) Metal fall ceiling profile line
  - b) P.O.P system profile line
  - c) Drawer channel profile line.

5) Automobile industry

- a) Chassis member profiling line
- b) Floor profile forming line
- c) Truck side panel and tail gate profiling line
- d) Car sheet slider profiling line.
- e) Wiper profiling line.

Also available in ROTARY PUNCHING

# PRODUCT RANGE

## SLITTING LINES

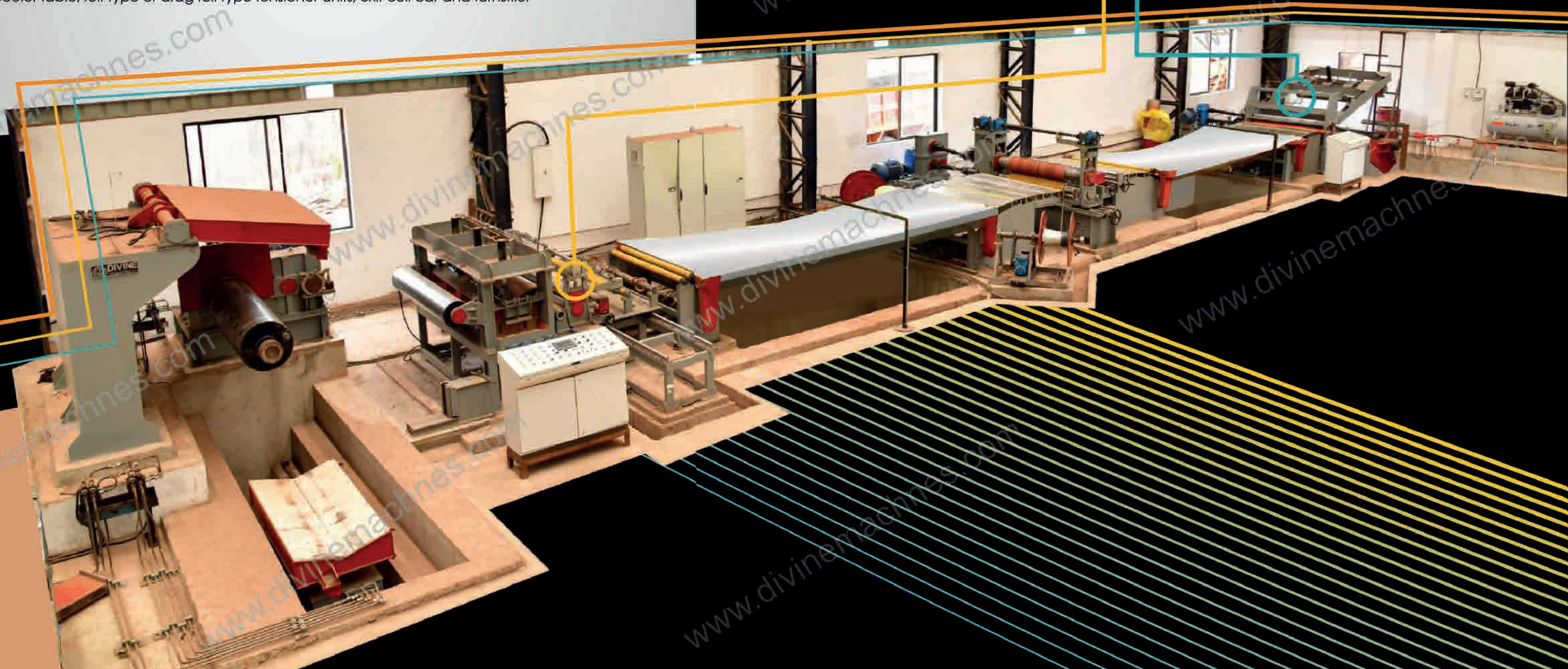
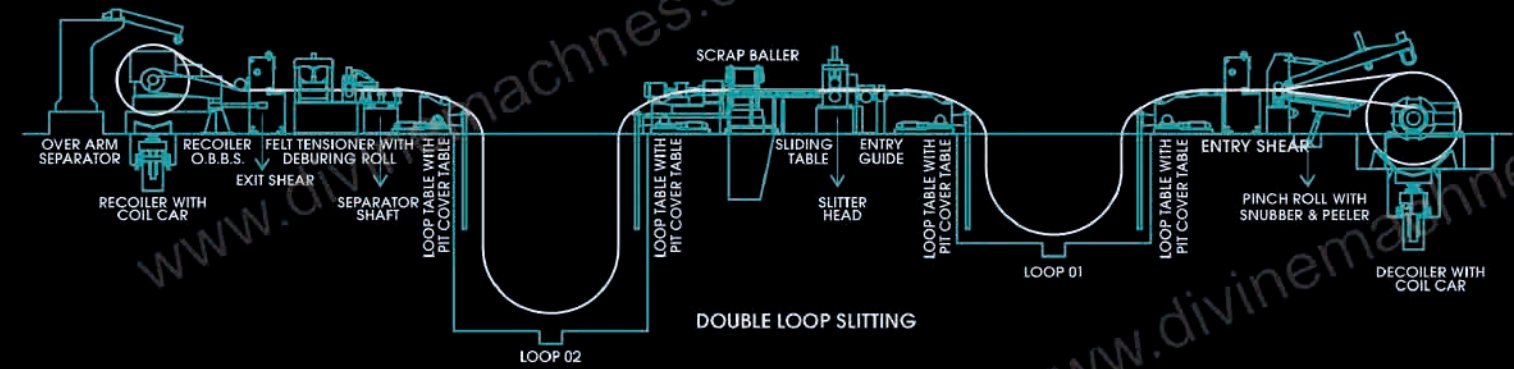
### APPLICATION IN INDUSTRIES OF

1. Steel mills
2. Steel distributors
3. Steel service centres
4. End-user captive consumption

### Technical specifications and options available:

1. Decoller :- ☐ Hydraulic ☐ Manual screw down
2. Slitter head :- ☐ Motorised screw down ☐ Manual screw down
3. Recoiler :- ☐ Hydraulic ☐ Manual screw down

We can further help you customize your machine by providing auxiliary equipment such as: scrap winders, scrap chopper web guide systems, loop closing tables, coil-car, snubber roll-peeler table, felt type or drag roll type tensioner units, exit coil car and turnstile.



## PRODUCT RANGE

### CUT-TO-LENGTH LINES

Heart of cut to length line is precision leveller and we have developed wide range of levellers to suit exact need of customer.

#### Application In Industries Of

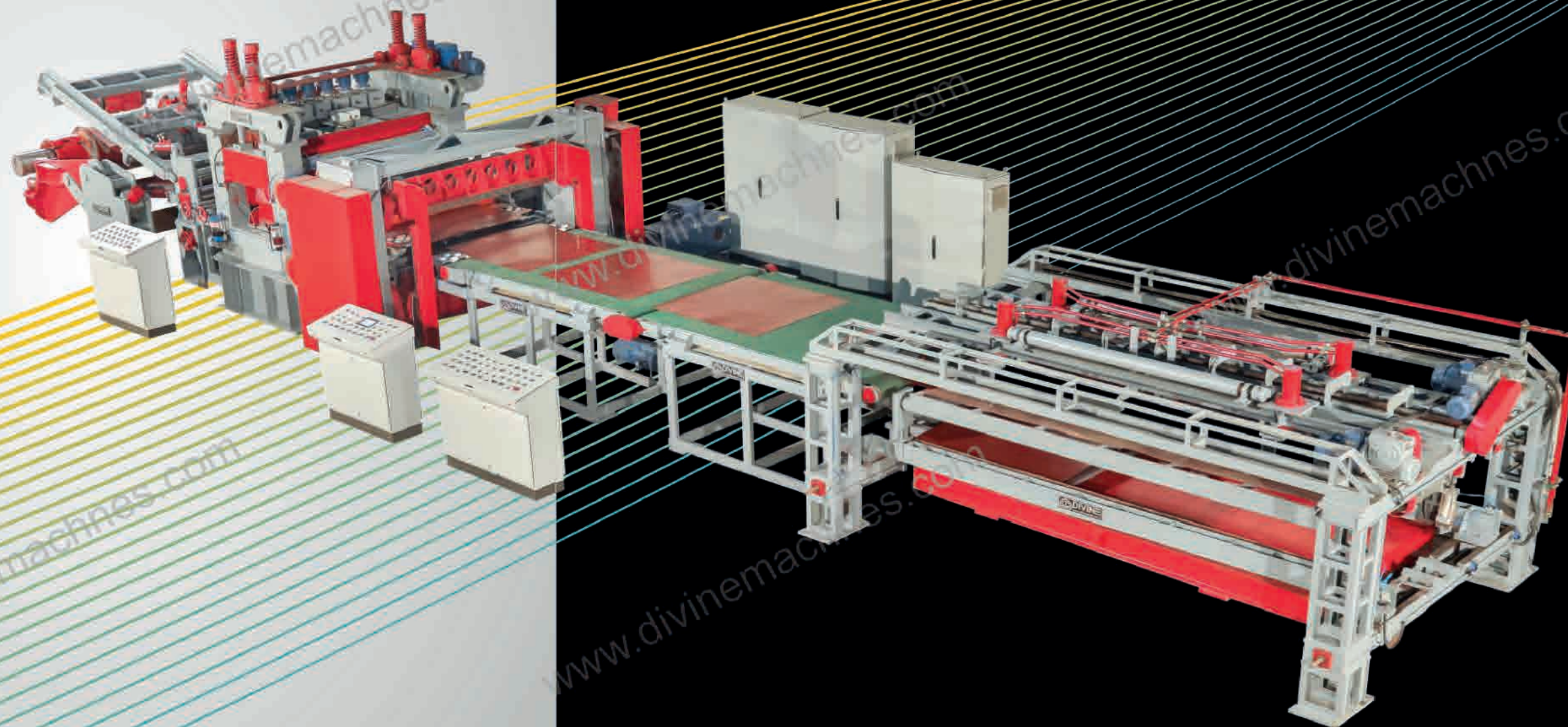
1. Steel mills
2. Steel distributors
3. Steel service centres
4. End-user captive consumption

#### Our Range Of Levellers

1. Coil straightener
2. 4 Hi Fixed Backup Levellers
3. 4 Hi Shape Correction Precision levellers
4. 5 Hi Shape Correction Precision leveller
5. 6 Hi Shape Correction Precision levellers
6. Heavy Duty 4 Hi leveller for Hot Rolled Plates & Coils
7. Coarse leveller for Pre-Levelling  
(Supplied as tandem leveller with Fine leveller)

#### Our Range Of Shears

1. Fixed mechanical high-speed shear
2. Fixed hydraulic high-speed shear
3. Flying die high speed shear or on the fly cutting shear  
(available in 2 variants)
4. Rotary oscillating fly shear
5. Crop shear to cut coil ends



## PRODUCT RANGE

### RANGE OF STACKERS :

1. **Scissor table stacker** - Low-cost device for moderate speed cut to length line for home consumption use.
2. **Auto lowering drop type stacker** - Preferred choice of service centres and mills, suitable for cold rolled thin gauge coils, designed for speed up to 50mpm.
3. **Magnetic belt stacker or vacuum belt stacker** - Ultimate solution for surface sensitive coils designed to ensure total scratch free, uniform stacking. Suitable for any line and has speed up to 100mpm.
4. **Dual or duplex stacker** - Customised solution for
  - a) Transformer lamination stack
  - b) Tin plate stack
  - c) can be configured as multi stake stacker up to 8 stacks.

### RANGE OF CUT-TO-LENGTH LINES IN GENERAL:

1. Loop type cut to length line for thin gauge coils with servo feeder
2. Start/stop cut to length line for heavy coils.
3. High speed rotary oscillating shear line
4. Narrow width cut to length line
5. Combination line for cut to length with slitting
6. Combined cut to length & roll forming line
7. Mitre cut for transformer lamination cutting

### ADDITIONAL SERVICES WE PROVIDE:

- Directions and commissioning
- AMC – annual maintenance contracts
- Assured supply of spare parts
- Customisation options to best fit your needs

### INDUSTRIES WE SERVE

#### TYPES OF MATERIAL TO BE PROCESSED

HOT ROLLED COIL | COLD ROLLED COIL | CRGO / CRNO COILS  
COPPER & BRASS COILS | ALUMINUM COILS | STAINLESS STEEL COILS

WIDTH OF COILS	THICKNESS OF COILS	WEIGHT OF COILS
100mm 250mm 400mm 650mm 1000mm 1250mm 1500mm 1650mm 1850mm 2000mm 2500mm	0.25mm - 3mm 1mm To 12mm	100 KGS. TO 5000 KGS. 5000 KGS. TO 30000 KGS.



## TEAM

- 5 Design Engineers
- 10 Production & Quality Engineers
- 100 Employees On Our Shopfloor
- Skilled Technicians
- Team Of Administrators

## Quality Policy

Divine Machines Pvt. Ltd. is an ISO 9001:2015 Certified company. Quality has played a pivotal role in every facet of our business operation. A clearly outlined Quality Management System (QMS) ensures that quality policies are implemented at every level of the organization. Commitment to continuous improvement and meeting the customer's expectations provides the basis for our quality management system. This is confirmed by the ISO 9001:2015 certification, which bears testimony to the fact that we meet international standards of excellence. The products manufactured by us go through rigorous quality control checks to ensure impeccable quality.

We are committed to achieving precision, authentic quality, and overall effectiveness at Divine Machines Pvt. Ltd. Our team is dedicated to meeting the expectations of all our interested parties – customers, suppliers, and associates by delivering superior products and services.

We at Divine follow a policy that puts the customer's requirements in focus. Our eye for detail helps us manufacture customized coil processing systems that best fit each customer's specific and unique needs. Our goal is to establish friendly, mutually profitable, and long-term business relationships with our interested parties. We aim to be a company that is perceived as dependable and trustworthy. Our philosophy is to satisfy the customer, the DIVINE way.

## OUR FACILITY

### INFRASTRUCTURE:

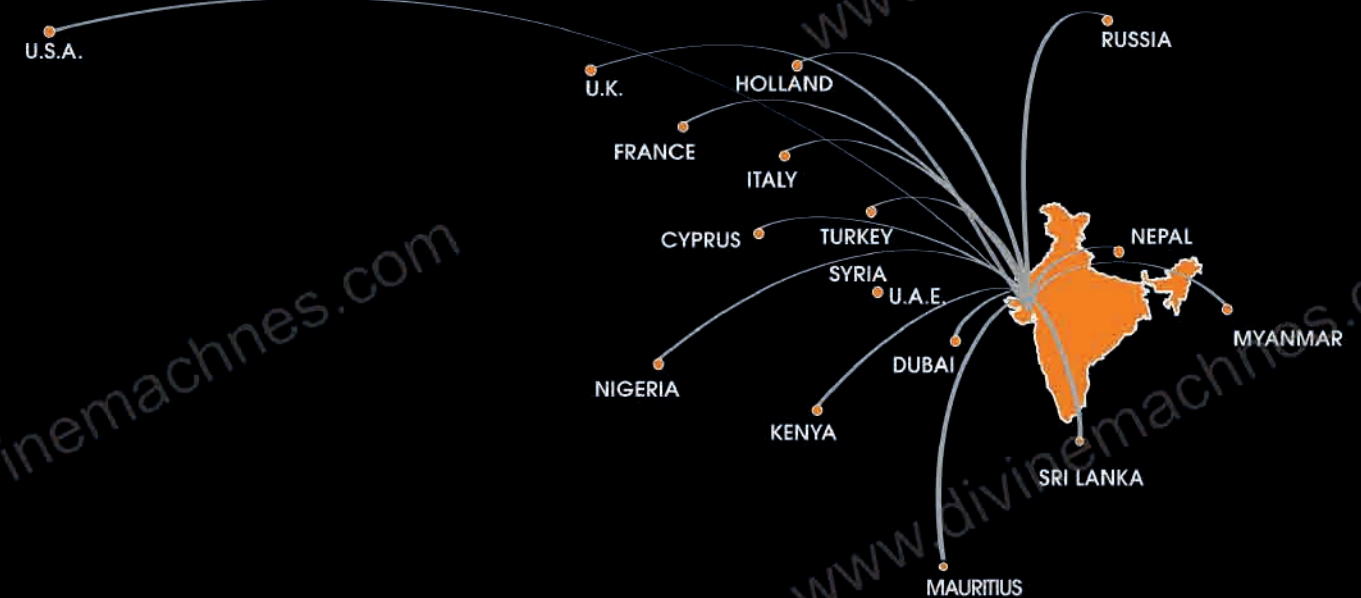
Divine machines' highly equipped modern manufacturing facility situated in Rajkot, Gujarat, India, spans over 50,000 Sq. Ft. of build-up area. It includes an in-house workshop with a range of CNC machines and conventional machinery which work to perfection to deliver precise output every time.

### CNC MACHINES:

- 2 CNC boring machines
- 6 CNC turning centres
- 2 VMCs
- 2 CNC wire cut machines

## CLIENTELE

Divine machines has worked with companies globally with more than 800 installations worldwide.



### OUR MACHINES BEST SUIT COMPANIES OF THESE INDUSTRIES:

- Automotive And Transport
- Storage And Logistics
- Electrical Industry
- Furniture Industry
- Construction Industry
- Steel Mills/ Distributors/ Service Centres
- End-user Captive Consumption

Divine prides itself for its customisation capabilities, which consider individual client's needs and aims to deliver the machine to best fit their criteria.





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NAME IN MACHINERY

## DIVINE MACHINES Pvt.Ltd.



**DHS METCO PRO-SYS**  
*we understand steel better*

### Manufacturing Unit:

Survey No. 246, P/2, Near Bhumi Industrial Estate,  
Behind Gram Swaraj Mandal, Village: Veraval (Shapar)  
Dist.: Rajkot (Gujarat) India, Zip Code: 360024

### Contact

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Email: [contact@divinegroup.com](mailto:contact@divinegroup.com)

### Website:

[www.divinegroup.com](http://www.divinegroup.com)  
[www.dhsmetco.com](http://www.dhsmetco.com)  
[www.divinemachines.co.in](http://www.divinemachines.co.in)

### Social media:

Facebook page: [divinemachines.pvt.ltd](https://www.facebook.com/divinemachines.pvt.ltd)  
Instagram Page: [divinemachines.pvt.ltd](https://www.instagram.com/divinemachines.pvt.ltd)  
LinkedIn: [divinemachines.pvt.ltd](https://www.linkedin.com/company/divinemachines.pvt.ltd)  
Youtube: Divine Machines Private Limited

